

Firmware MS JPx – Release Notes

Version 6.40 – 30/11/2018

Support for JP4evo'17-3200

Y axis parameters changed on JP4'16-3200 and JP4evo'17-3200

Support for pneumatic dancer on JP4'16-1800 and JP4evo'17-1800

Printhead connection timeout on JPKevo with fiber switch changed

Version 6.38 – 26/11/2018

Introducing "Manufacturing ID" label

JP3 X homing speed lowered

Smoother PID parameters on JP4'16 and JP4evo'17 Big Roll Unwinder

Version 6.36 – 29/08/2018

New waveform for Dupont D2500

Fix to the display of the Info→Heads page that crash if the printhead are switch-off

Fix to a Red Screen Of Dead at startup on some machines

Fix to the JP3 dryer with analog sensor not showing correctly the temperature button.

Version 6.34 – 20/06/2018

New waveform for Solunaris Antelos XD reactive inks

Version 6.32 – 14/06/2018

The quality of the shade between passes has been improved.

On some machines the carriage didn't return to the right height after a cleaning done while printing.

The error feedback from the head control board has been improved.

Fixed an error that crash the firmware using very long job names

Version 6.30 – 23/02/2018

On JP4'16 and JP4evo'17 the default value of the winder range were wrong.

Version 6.28 – 22/02/2018

Waverforms for Fujifilm TX122 inks.

Version 6.26 – 14/02/2018

Starting from version 6.22 the backup files were sometimes unreadable.
The wiper calibration procedure was not working
Sometimes at startup the Qwizard was not recognized correctly.
Starting from version 6.00 the end of fabric on belt machines was not working correctly.

Version 6.24 – 31/01/2018

In the JP4 it was not possible anymore to move the carriage with a jog.
In the JP4-3200 the power adjustment of the vacuum didn't work correctly.

Version 6.22 – 26/01/2018

It has been fixed the movement of the belt after a fold detection
It has been fixed a condition that, starting from version 6.12, reset the negative pressure parameter to the default value at restart.
Cleaning cycles are now faster.
It has been fixed a condition that raise up the belt speed unexpectedly.

Version 6.16 – 10/11/2017

Fix to X axis home velocity
The return to capping speed at the end of the print job has been changed
Fixed to cursor pad positioning error in the cleaning page

Version 6.14 – 03/10/2017

Big roll winder diameter increased to 500mm
Fixed the message about the maximum size of the winder roll
Parameter retransmission to avoid the SDO error
The values in the PMU diagnostic page have now the right sign.
In some situation the window asking the activation of the ressure roll appeared randomly.
JP3 heater with optional temperature sensor support.
Fixed the Z home procedure.
Fixed the winder/unwinder jogs hanging randomly.
Support for JP4evo'17

Version 6.10 – 29/09/2017

Raised up the winder motor power.
Fixed an issue during the JP3 bidirectional alignment

Version 6.00 – 15/09/2017

Support for JP4'16
Support for UNICODE languages
Automatic calibration of atmospheric pressure in PMU
Fixed a problem preventing the modification of the date
Support for Qwizard
Support for big roll winder and unwinder

Version 5.26 – 08/03/2017

Temperature adjustment on JP3 dryer.
New Nippon Kayaku Acid inks waveforms.

Version 5.24 – 13/02/2017

Fixed timeout issue during receiving data from slow RIPs.
It was not possible to change the voltages from the “Heads layout” page but only from the “Heads voltages” one that is only available on machines with 600 dpi printheads. As a result it was not possible to change the voltages on machines with 300 and 150 dpi heads.

Version 5.22 – 24/11/2016

It was not possible to get the backup data of the JP3.
The low-ink message immediately put the machine in pause mode instead waiting for some time.
In some cases, when the carriage move back to capping position, the software crashed. This has been fixed.
Added support for discharge bars.
Added an error message when the RIP remain too long without sending data.
The ink consumption order was wrong using multi inks heads.
Added a speed test of the communication on the head boards.
Fixed the compute of the ink consumption when using DualCMYK configurations.
The feedback on the negative pressure is not more reliable and the offset will be reset to zero during this upgrade. Any eventual difference between the current value and the previous one does not have any influence on the printout.
Added support for the head boards series 8000.

Version 5.12 – 02/06/2016

Using mode “C” and “D” with DualCMYK configurations used only one group of printheads giving a very light result.
Pressing the emergency button while homing the moving pressure roll does not stop the cylinder itself on restart.
In the info page from the web server there is now the SystemID.
It was not possible to print more than 1900 mm on JPKevo with physical Kontrollers.

Version 5.10 - 09/05/2016

In the Ink Supply Params page the status of the “Disable ink loading” button was not always true.
Debug TraceBack - Red Screen of Dead: in case of fatal error the software try to move the carriage back in the capping position and show a red screen with developers info.

Setup of DLYSEL on brand new printheads.

Fix to communication of warning and errors from the Kontrrollers.

Added error message if it is not possible to read the serial number of the printhead.

Added support for the head board series 6000.

The user interface is now filtered for touches executed during machine busy state.

It was not possible to exit from the fillup procedure if a tank reached the max level.

The rear keyboard as active even with the Debug page shown.

The head diagnostic was wrong In some configuration.

Sometimes the PLC gone offline after a firmware upgrade.

The minimum time required to reach the wiper down position has been lowered from 4 to 2 seconds.

In the Debug page the limit switch led were not present.

It was not possible to run the full-density test without printheads.

Version 5.00 - 12/04/2016

Reset of the ATV312 of the JP3 to avoid node guarding errors on startup.

Fixed “All Level Test Draw” on JP3

Menu HTML without banner

Waveform “Generic Pigment”

Added diagnostic procedure of the wiper at startup

Added wiper fault management.

Background initialization of printheads

New “Debug” page.

New “Voltage Settings” page

New “Head Diagnostic” page

New “Heads Layout” page

Fixed “Unwinder Not Ready” error at the end of the print job on the JP3

New “Media End” management on JP3

New “Media and Alignments” page

Fixed Kontroller initialization failure with less than 8 heads.

Added DualCMYK on JP3

New “Ink Supply” page

Faster display of long Print Job List

Added the capability to import a waveform using a pendrive

Low speed during slant test on JP3 and JP4.

Temperature management per head rather than per ink.

It was not possible to put 0 on the last value of the network mask.

New XR_PRINTERINFO struct with order_number, inst_date and sys_id

New MS-Bridge V4.00 using “bridge.msprintingsolutions.it”